

DO NOT SCALE FROM THIS PRINT

NOTES:

- HIDDEN LINES ARE USED TO SHOW POLARIZATION WHEN USING -N OPTION.
- ⊙ REPRESENTS A CRITICAL DIMENSION.
- FFSD CABLE ASSEMBLIES ARE LEAD FREE.
- ALL ASSEMBLIES TO BE 100% ELECTRICALLY TESTED FOR SHORTS AND OPENS.
- ⊙ ALL ASSEMBLIES TO BE 100% HI-POT TESTED AT 630V.
- STRAIN RELIEF TO WITHSTAND 5LB[22N] STRAIGHT PULL.
- NOTE DELETED.
- WHEN CUTTING CABLE TO LENGTH, CONDUCTORS SHOULD NOT EXTEND PAST THE CABLE INSULATION, EXTENDING LESS THAN 25% OF CABLE THICKNESS ON CONSECUTIVE AND LESS THAN 50% OF CABLE THICKNESS ON NON-CONSECUTIVE STRANDS IS CONSIDERED A PROCESS INDICATOR.
- REFERENCE FFSD-XX-XX-X-N-XXX FOR CONNECTOR ASSEMBLY DIMENSIONS AND ITS REQUIREMENTS.
- ⊙ COLORED WIRE MUST MATCH FIRST POSITION INDICATOR ON THE FIRST CONNECTOR FOR ALL OPTIONS WITH THE EXCEPTION OF -RW.
- FOR LENGTHS LESS THAN 12.5", TOLERANCE SHALL BE +/- .125, ALL OTHER LENGTHS SHALL BE +/- 1%.

FFSD-XX-X-XX.XX-01-X-X-XXX

No. OF POSITIONS  
-02 THRU -25  
(PER ROW)

END ASSEMBLY  
-S: SINGLE END  
-D: DOUBLE END

ASSEMBLY LENGTH  
(INCLUDES ADDED OPTION LENGTHS)  
ALL OPTIONS THAT USE -D"XX": 4.00 [101.6] MINIMUM  
ALL OTHER OPTIONS: 1.00 [25.4] MINIMUM

LEAD STYLE

PLATING OPTIONS

- LEAVE BLANK FOR STANDARD, USE C-67-L: 10μ" GOLD IN CONTACT AREA TIN IN IDC AREA
- S: USE C-67-S: 30μ" GOLD IN CONTACT AREA TIN IN IDC AREA
- F: USE C-67-F: 3μ" GOLD IN CONTACT AREA TIN IN IDC AREA

OPTION

- RW: REVERSE WIRING (NOT AVAILABLE WITH -RN1 OR -RN2)
- D"XX": DAISY CHAIN (MINIMUM 2.00[50.8], 1.00[25.4] INCREMENTS)
- R: REVERSED (-D"XX" OPTIONAL) (NOT AVAILABLE WITH -M OR -O)
- RN1: REVERSE POLARIZATION NOTCH (NOT AVAILABLE WITH -RW OR -RN2)
- RN2: REVERSE POLARIZATION NOTCH (NOT AVAILABLE WITH -RW OR -RN1)
- M: MIDDLE REVERSE (REQUIRES -D"XX") (NOT AVAILABLE WITH -R OR -O)
- O: OUTSIDE REVERSE (REQUIRES -D"XX") (NOT AVAILABLE WITH -R OR -M)
- SR: STRAIN RELIEF (NOT AVAILABLE WITH -O, -M, -R, OR -D"XX") (SOLD AS ASSEMBLIES ONLY)

STANDARD POLARIZATION NOTCH

- N: POLARIZATION NOTCH (NOT AVAILABLE IN -02 THRU -04) (LEAVE BLANK FOR -02, -03, -04)

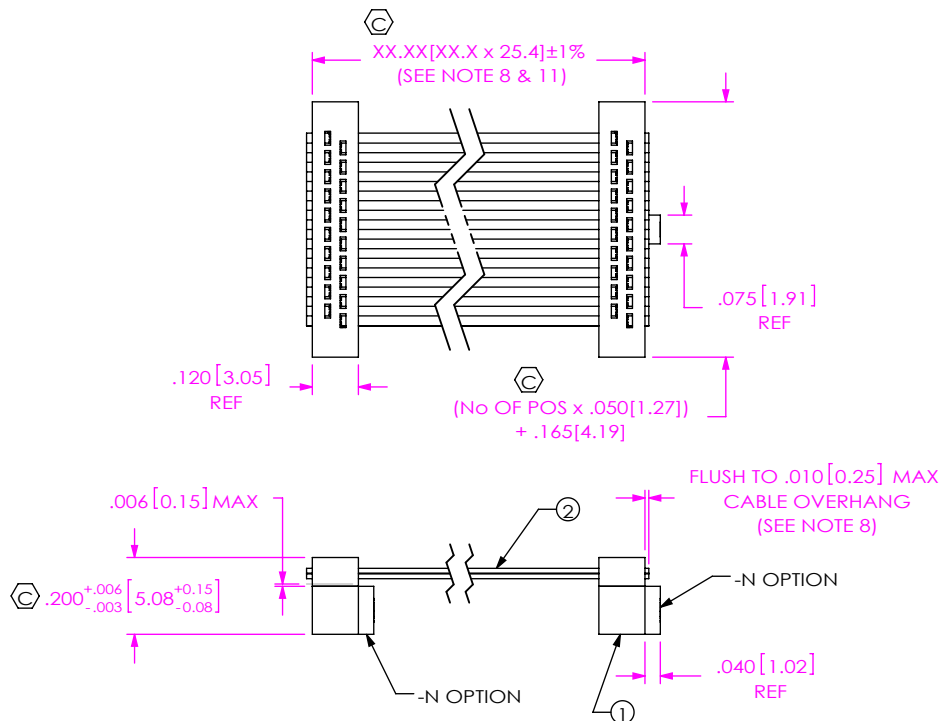


FIG 1  
(FFSD-10-D-XX.XX-01-X-N SHOWN)

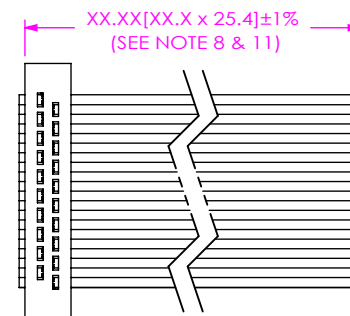
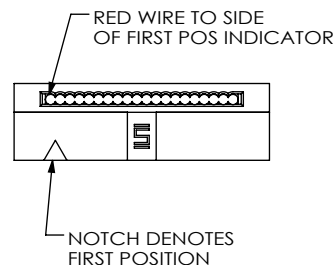


FIG 2  
(FFSD-10-S-XX.XX-01-X-N SHOWN)  
(SAME AS FIG 1, DIFFERENT AS SHOWN)

RED WIRE TO OPPOSITE SIDE OF FIRST POS INDICATOR

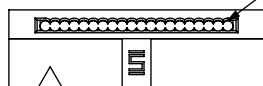


FIG 11

(FFSD-10-X-XX.XX-01-X-N-RW SHOWN)

TABLE 1	
ITEM #	PART
1	FFSD-XX-01-X-N-XX
2	CB-XX-30-7/38-025-GR
3	FFSD-XX-01-X-N-SR1
4	FFSR-XX-01
5	FFSD-XX-01-X-N-SR2
6	FFSR-XX-02

F:\DWG\MISC\MKTG\FFSD-XX-X-XX.XX-01-X-X-XXX-MKT.SLDDRW

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES  
.XX: ±.01[0.3] 2°  
.XXX: ±.005[0.13]  
.XXXX: ±.0020[0.051]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1  
INSULATORS: PBT UL94V-0, COLOR: BLACK  
CONTACT: BeCu  
WIRE: 30 AWG, 7/38, TINNED, STRANDED WITH GRAY PVC INSULATOR  
PLATING: .000010 GOLD OVER .000050 NICKEL  
REMAINDER: .000200 REF TIN OVER .000050 NICKEL

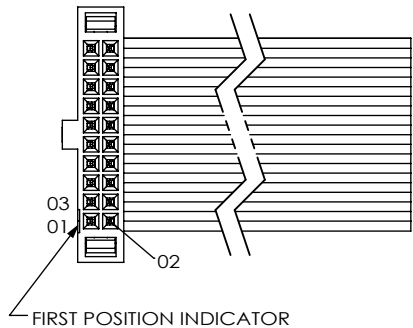
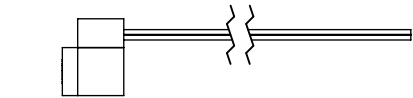


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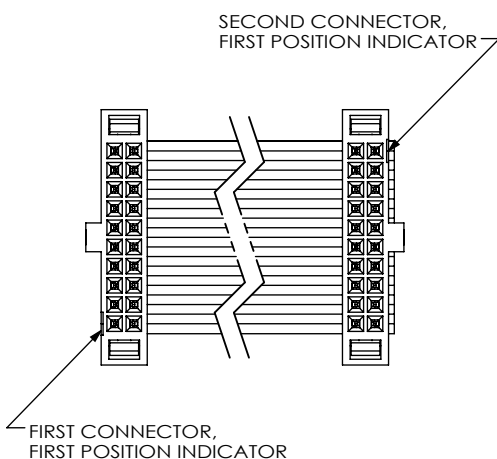
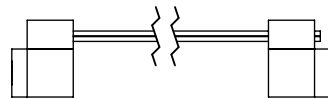
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.050 x .050 DOUBLE ROW FEMALE IDC ASSEMBLY

DWG. NO.  
FFSD-XX-X-XX.XX-01-X-X-XXX

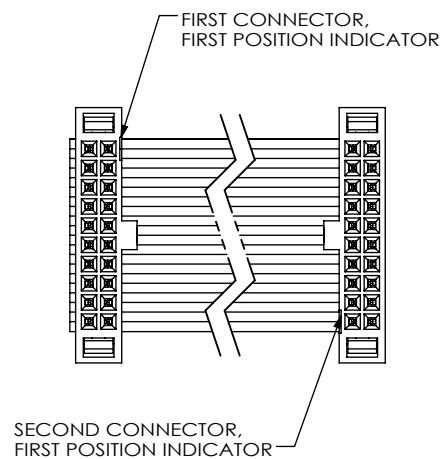
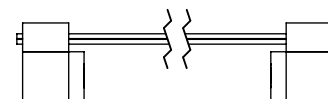
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(FFSD-10-S-XX.XX-01-X-N-RN1 SHOWN)  
(SAME AS FIG 2, DIFFERENT AS SHOWN)



(FFSD-10-D-XX.XX-01-X-N-RN1 SHOWN)  
(SAME AS FIG 1, DIFFERENT AS SHOWN)



(FFSD-10-D-XX.XX-01-X-N-RN2 SHOWN)  
(SAME AS FIG 1, DIFFERENT AS SHOWN)

**FIG 3**  
(FFSD-10-X-XX.XX-01-X-N-RNX SHOWN)  
(SAME AS FIG 1, DIFFERENT AS SHOWN)  
(REVERSE NOTCH NOT AVAILABLE WITH -RW OR ANY DAISY CHAIN OPTIONS)

- RN1 = REVERSE NOTCH ON 1ST CONNECTOR ONLY  
(NOT AVAILABLE WITH -R OPTION)
- RN2 = REVERSE NOTCH ON 2ND CONNECTOR ONLY  
(NOT AVAILABLE WITH -R OPTION)

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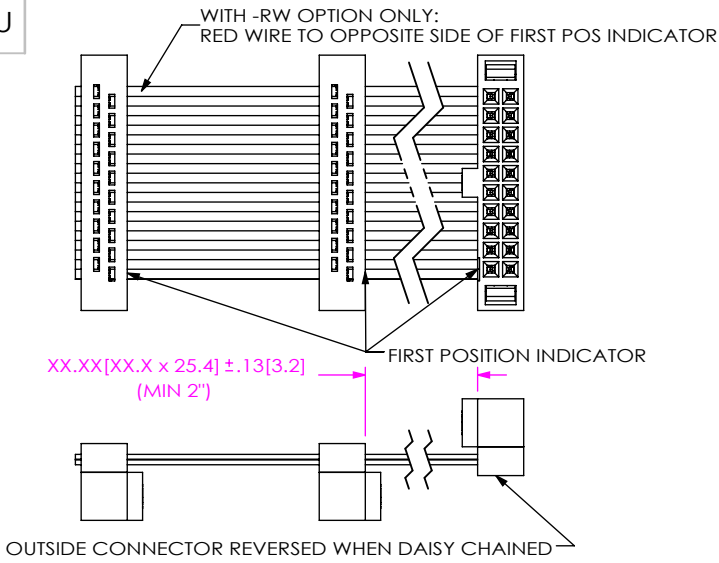


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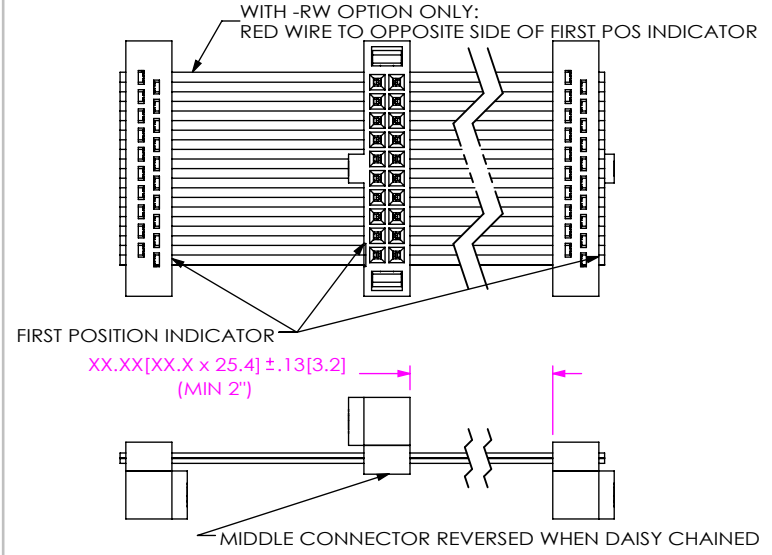
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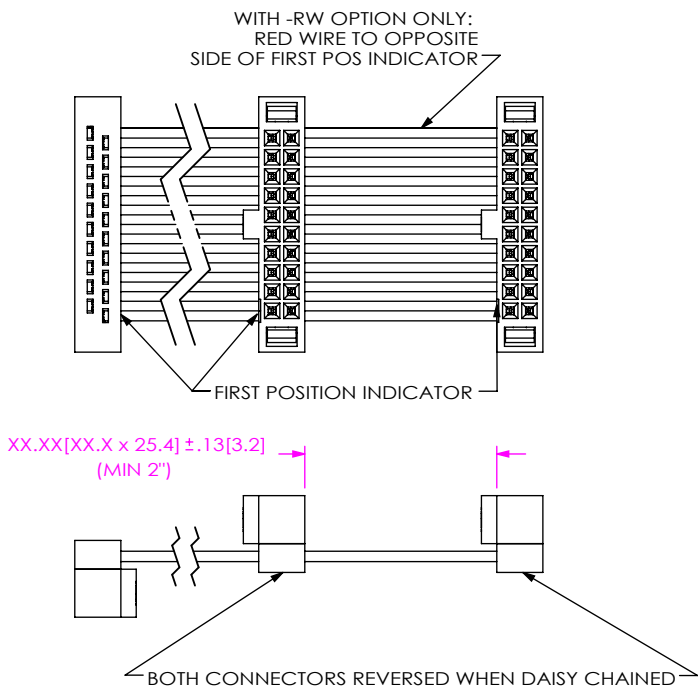
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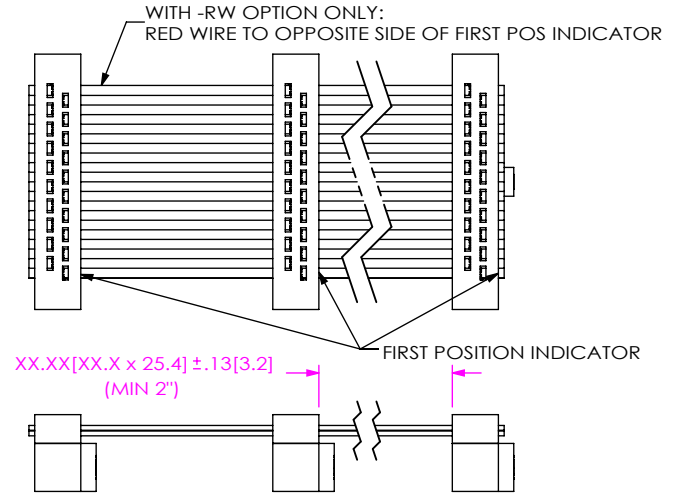
**FIG 4**  
 (FFSD-10-D-XX.XX-01-X-N-DXX-O SHOWN)  
 (SAME AS FIG 1, DIFFERENT AS SHOWN)  
 (2.00[50.8] MINIMUM, 1.00[25.4] INCREMENTS)



**FIG 5**  
 (FFSD-10-D-XX.XX-01-X-N-DXX-M SHOWN)  
 (SAME AS FIG 1, DIFFERENT AS SHOWN)  
 (2.00[50.8] MINIMUM, 1.00[25.4] INCREMENTS)



**FIG 6**  
 (FFSD-10-D-XX.XX-01-X-N-DXX-R SHOWN)  
 (SAME AS FIG 1, DIFFERENT AS SHOWN)  
 (NOT AVAILABLE WITH -RN1 OR -RN2 OPTION)  
 (2.00[50.8] MINIMUM, 1.00[25.4] INCREMENTS)



**FIG 7**  
 (FFSD-10-D-XX.XX-01-X-N-DXX SHOWN)  
 (SAME AS FIG 1, DIFFERENT AS SHOWN)  
 (2.00[50.8] MINIMUM, 1.00[25.4] INCREMENTS)

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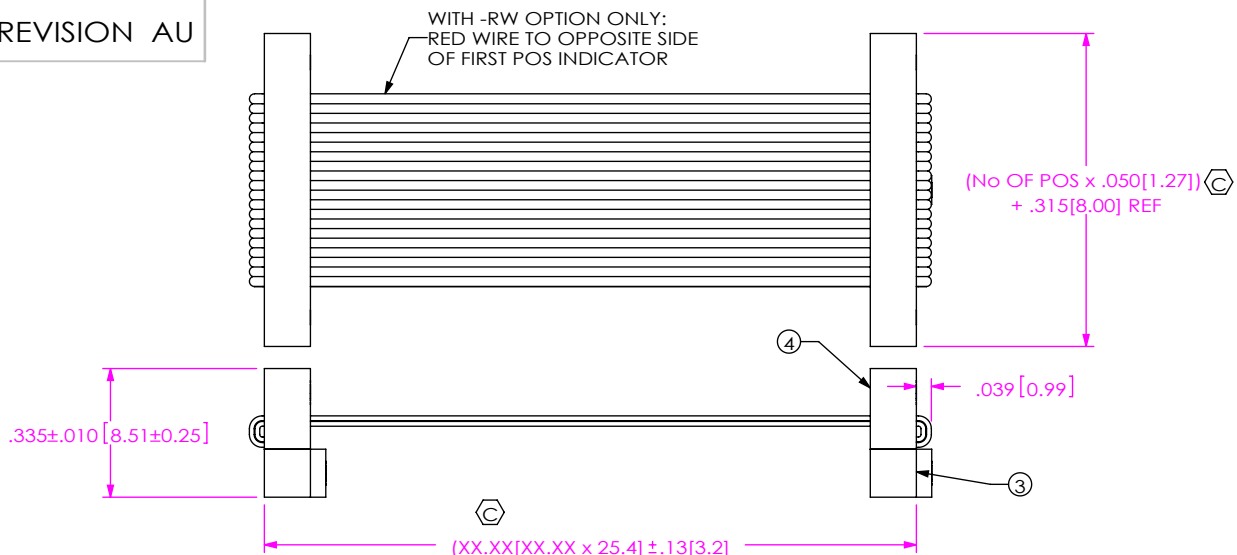


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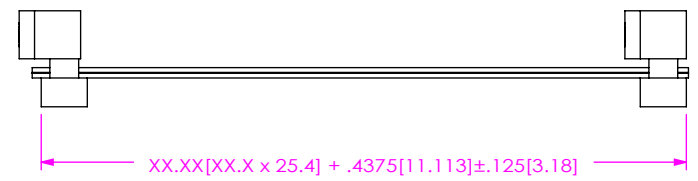
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**FFSD-XX-X-XX.XX-01-X-X-XXX**

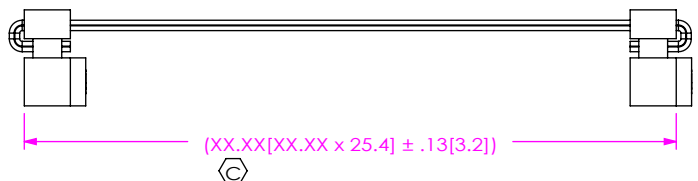
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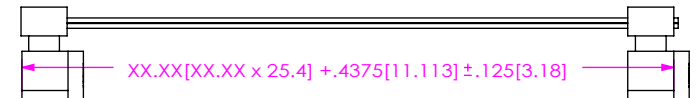
**FIG 9**  
 STRAIN RELIEF OPTION (POS 2-15 ONLY)  
 (FFSD-10-D-XX.XX-01-X-N-SR SHOWN)  
 (SAME AS FIG 1, DIFFERENT AS SHOWN)



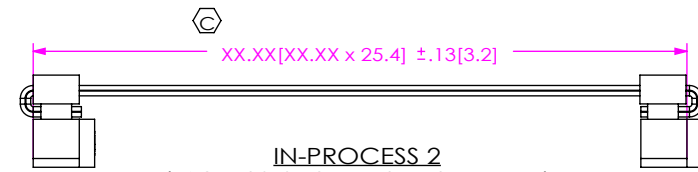
**IN-PROCESS 1**  
 (2-15 POS -SR ONLY FOR DOUBLE END)



**IN-PROCESS 2**  
 (2-15 POS -SR ONLY FOR DOUBLE END)



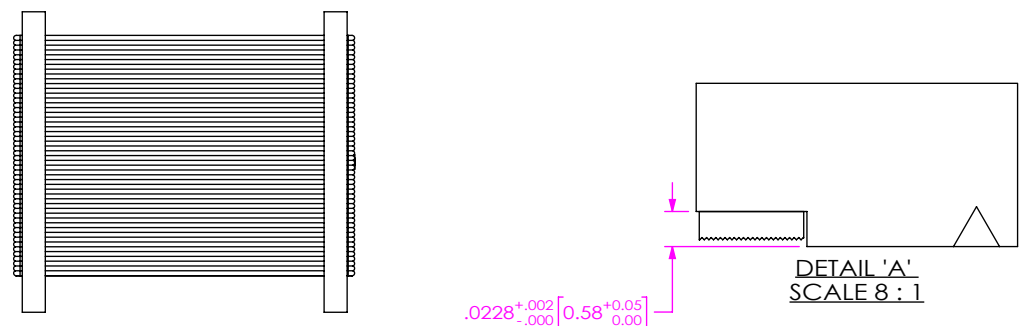
**IN-PROCESS 1**  
 (16-25 POS -SR ONLY FOR DOUBLE END)



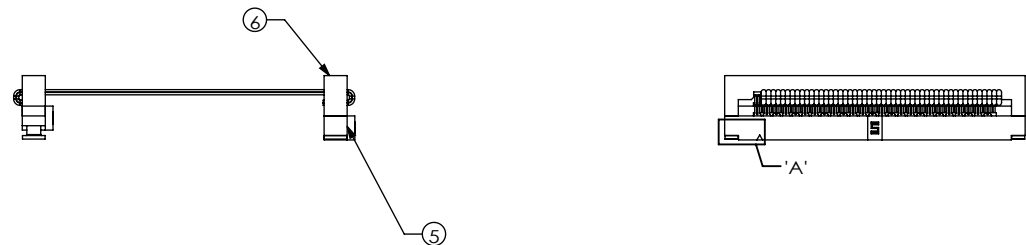
**IN-PROCESS 2**  
 (16-25 POS -SR ONLY FOR DOUBLE END)



**IN-PROCESS 3**  
 (16-25 POS -SR ONLY FOR DOUBLE END)



**DETAIL 'A'**  
 SCALE 8 : 1



**FIG 10**  
 STRAIN RELIEF OPTION (POS 16-25 ONLY)  
 (FFSD-25-D-XX.XX-01-X-N-SR SHOWN)  
 (SAME AS FIG 9, DIFFERENT AS SHOWN)  
 SCALE 1 : 1

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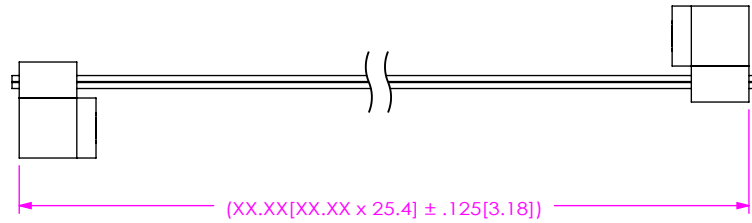


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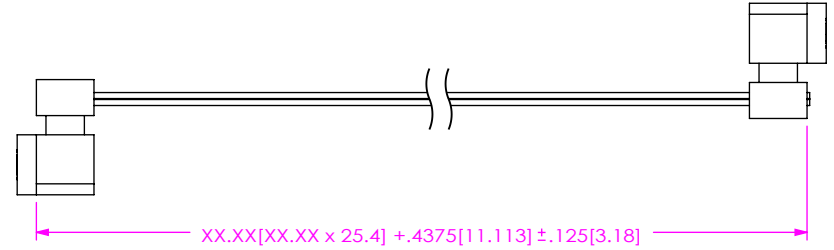
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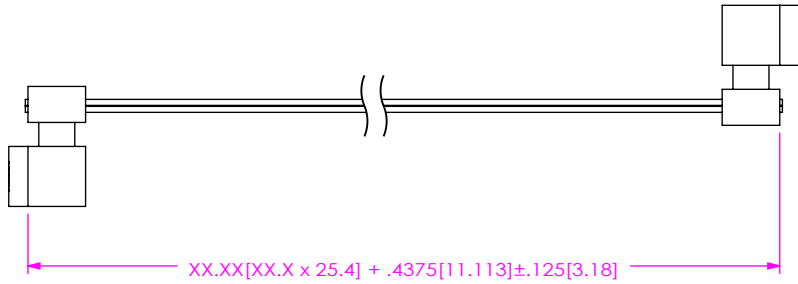
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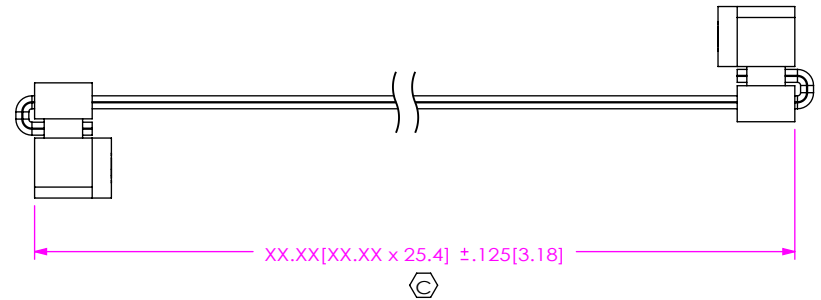
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(FFSD-XX-S-XX.XX-01-X-N-RW ONLY)



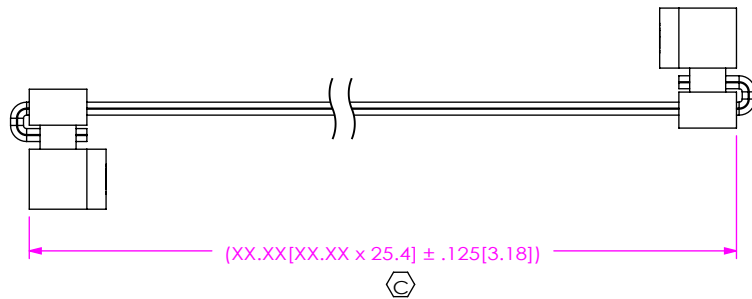
**IN-PROCESS 1**  
(16-25 POS -SR ONLY FOR SINGLE END)



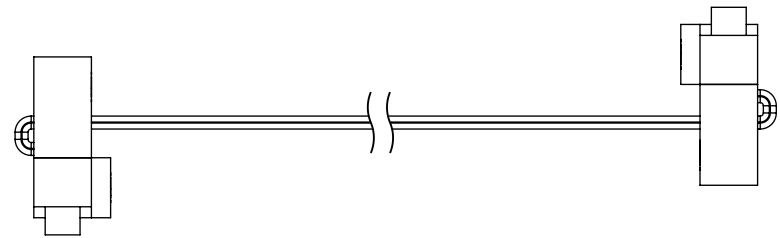
**IN-PROCESS 1**  
(2-15 POS -SR ONLY FOR SINGLE END)



**IN-PROCESS 2**  
(16-25 POS -SR ONLY FOR SINGLE END)



**IN-PROCESS 2**  
(2-15 POS -SR ONLY FOR SINGLE END)



**IN-PROCESS 3**  
(16-25 POS -SR ONLY FOR SINGLE END)

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DWG. NO.  
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